

Bona Nordic Tone

CRAFT OIL PRE-TREATMENT

Intensely white pre-treatment for Bona Craft oil for that Nordic ambience.



Pre-treatment to Bona Craft Oil, offering possibilities for light and white wood colour effects.

Bona Nordic Tone is suitable for both soft and hard woods, and inhibits yellowing. It can be combined with up to 5% of Bona Mix Colour to change or further intensify the tone. When using Bona Nordic Tone with coloured oils, we recommend protecting the surface with a layer of Bona Hard Wax Oil, to simplify maintenance and prevent the colour from wearing off.

- Light/whitewashed effect
- Waterborne and odourless
- Fast drying
- Safe and easy application

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TECHNICAL DATA

Product type / base:	Slightly alkaline solution, pigmentation.
Dilution:	Do not dilute
Drying time:	- Between applications: 1-2 hours ¹ - Before oiling: 5-10 hours ¹ ¹ under normal indoor conditions, 20°C/60% R.H. Ensure proper ventilation.
Application tools:	Bona applicator sleeve.
Application rate:	approx. 8-10 m ² /litre (100-120 g/m ²) depending on wood type
Fire risk:	No.
Safety:	Unclassified.
Cleaning:	Clean tools with water and soap. Dried material can be scrubbed off with water and soap.
Shelf life:	3 years, from the date of production, in unopened original container.
Storage/Transport:	The temperature must not fall below +5°C or exceed +30°C during storage and transport.
Disposal:	Waste and empty containers should be handled in accordance with local regulations.
Pack size:	3 x 5 litres.

Additional detailed information is noted in the appropriate Safety Data Sheet.

PREPARATION

Surface must be well sanded, dry and free from sanding dust, oil, wax and other contamination. Empty half of the can into a clean, plastic bucket. Shake the can vigorously and pour the remaining content into the bucket. Stir thoroughly before use and occasionally during use. If using several containers of Bona Nordic Tone, then all material should be mixed into one container to ensure

consistent results. Optimal application conditions are between 20-25°C and 30-60% relative humidity.

Minimum temperature for use is 16°C.

Important! Tropical wood or chemically treated wood can trigger unforeseen reactions or bleed wood extracts.

Always test on a small area to ensure compatibility and desired results before use.

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TREATMENT SCHEDULE

Alternative One

- 1 x Bona Nordic Tone
- 1 x Bona Craft Oil or Bona Craft Oil 2K, Neutral or Coloured
- 1 x Bona Hard Wax Oil

Alternative Two

- 1 x Bona Nordic Tone
- 1 x Bona Craft Oil or Bona Craft Oil 2K

When combining Bona Nordic Tone with coloured oils, we recommend sealing the surface with one layer of Bona Hard Wax Oil as described in alternative one, to simplify maintenance and prevent colour from wearing off. In high traffic areas consider ending with two layers of Bona Hard Wax oil for increased protection against wear.

APPLICATION

1. Using an application sleeve or a fine, wide floor brush, apply one even layer of Bona Nordic Tone in the direction of the wood at 8-10 m²/litre (120-100 g/m²). Overlap wet-on-wet.
2. If more intensity is desired or if the first application is uneven, then it is possible to apply a second layer after 1 - 2 hours.
3. Allow the final application to dry for 5-10 hours.
4. Gently sand the surface with a Bona Scrad Pad attached under a buffing machine (low rpm). Move the

machine quickly and systematically.

5. Vacuum to remove dust.
6. Apply Bona Craft Oil or Bona Craft Oil 2K in the preferred colour.
7. Remove surplus oil with cotton cloths and allow surface to dry overnight, minimum 12 hours.
8. If a coloured oil has been used then we advise to apply an additional layer of Bona Hard Wax Oil to protect the effect colouration.

IMPORTANT!

Bona Nordic Tone should never be used as the final treatment. Note that the product cannot prevent the wood changing colour due to tannin bleed, the movement of

natural oils or the effects of UV light in the short or long term.

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The information in this document and all other advice and recommendations that we provide to help and assist the applicator are based on previous experience and extensive testing but makes no claim to be complete. Because of the wide range of possible uses and conditions of application of our products, we do not relieve users from the need to carry out their own trials or to seek technical advice from Bona before use. Bona can only guarantee its products and not the construction as a whole. Observe recommendations from flooring manufacturer and the provisions of relevant standards