



Bona Craft Oil

Applying Bona Craft Oil in combination with Bona Tone effect treatment



These instructions apply only to using Bona Craft Oil (neutral or frost) in combination with Bona Rich Tone or Bona Nordic Tone effect treatments and Bona Hard Wax Oil and should be read in conjunction with the Technical Data Sheets of all the relevant products being used. Also observe the relevant Safety Data Sheets.

WARNING: BONA CRAFT OIL AND BONA HARD WAX OIL CONTAIN DRYING OILS. RISK OF SELF-IGNITION. USED CLOTHS, PAPER, RAGS AND SIMILAR SHOULD BE PLACED IN WATER AND/OR SEALED METAL CONTAINERS

PREPARATION

Pre-treat the floor according to the instructions for the chosen effect treatment, Bona Rich Tone, or Bona Nordic Tone. The effect treatment must be fully dry before proceeding with the application of the chosen Bona Craft Oil.

Allow Bona Craft Oil to reach room temperature and stir container thoroughly before use. Optimal application conditions are between 20-25°C and 30-60% relative humidity. High temperatures and low humidity shorten drying time, low temperatures and high humidity lengthen drying time. **Minimum temperature for use is 16°C.** Use rubber gloves, safety goggles and disposable booties during application.

TREATMENT SCHEDULE

Note the key differences in using Bona Nordic Tone or Bona Rich Tone¹

1 x Bona Rich Tone	1 x Bona Nordic Tone
1 x Bona Craft Oil	1 x Bona Craft Oil
1-2 x Bona Hard Wax Oil	1-2 x Bona Hard Wax Oil (optional)

¹ If using Bona Rich Tone, it is essential to seal with at least one layer of Hard Wax Oil. If using Nordic Tone, then it is optional to seal with Bona Hard Wax Oil but still recommended as it will provide better protection for the colouration and simplify the maintenance of the floor. In high traffic areas applying two layers of Bona Hard Wax Oil will provide increased wear protection.



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APPLICATION

In the case of using Bona Nordic Tone where it has been chosen to not use a final treatment of Bona Hard Wax Oil then multiple passes of Bona Craft Oil are essential to ensure that the surface becomes properly saturated with oil. If Bona Hard Wax Oil is to be used, then only a single application of Bona Craft Oil is required, and step 3 below may be skipped.

1. Apply Bona Nordic Tone or Bona Rich Tone as desired according to their respective instructions.
2. Apply Bona Craft Oil thinly using a Bona Oil Squeegee, a stainless steel trowel or a Bona Wool Pad.
3. After 15-30 minutes, make another pass with more oil until the surface is saturated i.e. until the wood does not absorb any more oil. The number of treatments needed depends on the type of wood, but 1-2 treatments are usually enough.
4. Buff the floor in alternate directions using a buffing machine (150 revs/minute) and a red pad.
5. Remove surplus oil with cotton cloths straightaway and let the surface dry.
6. The application of Bona Hard Wax Oil can normally proceed 12 hours after the last application of Bona Craft Oil². If Bona Hard Wax Oil is not to be applied, then wait a minimum 24 hours before foot traffic is resumed.

² assumes good drying conditions (at 20°C/60% RH): expect longer drying time on exotic wood and at low temperatures and/or high relative humidity. The room can normally be furnished after 1-2 days but wait approx. 1 week before covering the surface with rugs etc. or cleaning with wet methods.

MAINTENANCE

Clean the floor regularly using a Bona Microfiber Dusting pad and/or a vacuum cleaner. When needed, wipe off with a Bona Microfiber Cleaning pad with Bona Oiled Wood Floor Cleaner for Bona Craft oil or Bona Wood Floor cleaner for Bona Hard Wax oil. Note: Always clean using as dry a method as possible. Further maintenance will vary depending on whether Bona Craft Oil or Bona Hard Wax Oil has been chosen as the wear surface.

For the maintenance of Bona Craft Oil use Bona Care Oil. To restore worn off colouring it is possible to add 20% of the matching Bona Craft Oil to the Bona Care Oil.

For the maintenance of Bona Hard Wax Oil use Bona Wax Oil or apply additional layers of Bona Hard Wax Oil.

The frequency for maintenance is determined by the level of wear and may range from every 3rd year in a domestic environment to a few times a year in a commercial environment.

Detailed maintenance instructions are available at www.bona.com

The information in this document and all other advice and recommendations that we provide to help and assist the applicator are based on previous experience and extensive testing but makes no claim to be complete. Because of the wide range of possible uses and conditions of application of our products, we do not relieve users from the need to carry out their own trials or to seek technical advice from Bona before use. Bona can only guarantee its products and not the construction as a whole. Observe recommendations from flooring manufacturer and the provisions of relevant standards.

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This data sheet replaces all previous versions
please check bona.com to ensure that you have
the latest version