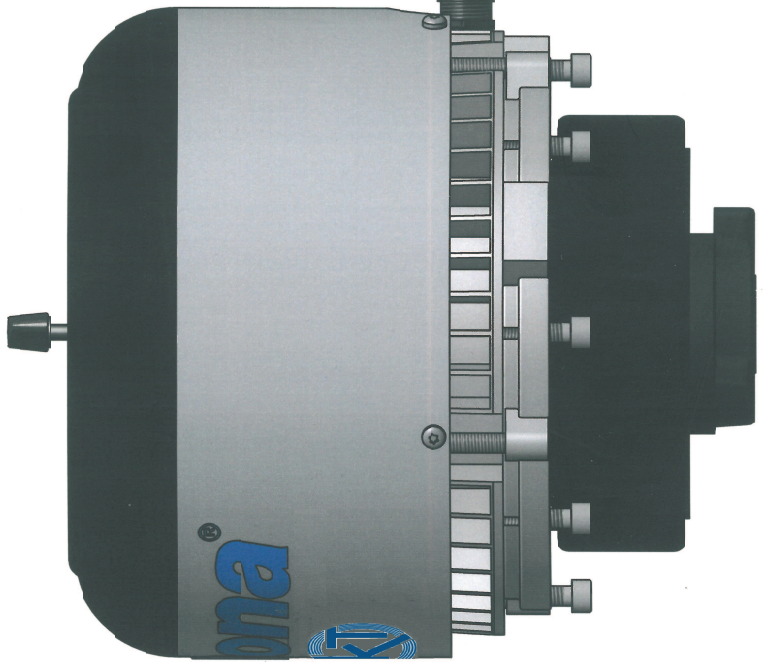


Parts List			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	FlexiSand freitastete gray base	ASO311001.3
2	1	FlexiSand rubber bumper	ASO311002
3	2	Flange bearing 2002 JF14x10	ASO48425
4	1	Handle axle	ASO311004
5	2	Wheel P250-50.3-E-S-K	ASO48390
6	2	Nut M16M M12 galvanized	ASO960070
7	1	Carry handle	ASO311016
8	1	Torsion spring N37028	ASO311018
9	3	Teflon bushing 10/12x10 B	ASO48810
10	1	Breaking protection M12x1,5	ASO903992
11	1	Starting equipment 1000W 230V/50Hz	BOC031002/10020
12	1	Black lifting handle	ASO945129
13	2	Washer 8.4x16x1.6 UNH6902 galvaniz.	58022030004
14	2	Screw Hex.socket end M8x16 galvan.	ASO952516
15	1	Complete folding handle	ASO318500
16	1	Gas spring FlexiSand	ASO318101
17	2	Screw low head M4x6 galvanizad	ASO368000
18	1	Cylinder pin 3 M6 x32 hl	ASO935332
19	1	1/4" thru switch-Cap-Las-knit kit	E200410006
20	11	Screw Torx MRT-TT M5x10 DIN7500C G.	ASO957913
21	1	Micro switch handle tilting	ASO003988
22	2	Spring pin FRP 3x16	ASO936118
30	2	Diode cover plug 10/10 Ø	ASO020006
31	1	Thermo label 70x35mm silver	ASO996102
32	1	Pod driver disc 10°	ASO312504
36	1	Grinding plate sealing brush	ASO312102
37	1	Complete suction pipe	ASO316900
38	1	Cable fixing clip	ASO945740
39	2	Clamp for capacitor	ASO311010
40	1	Motor cover FIR painted	ASO315175
41	1	Multer 1,3 10W 230V/50Hz without cover	500030020
42	4	Screw TORX M5x12 DIN7985 galvanized	ASO957813
43	1	Nut for extra weight	ASO315102
44	1	Wing screw M6x15	ASO945163
45	1	Breaking protection M20x1,5 90°	ASO003995
46	1	Locking ring nut EMMU M20x1,5	ASO903994
47	1	Label Bona	ASO990411
55	1	Start capacitor 145 µF	4600030119
56	1	Run capacitor 30 µF	4600030121
57	8	Screw 5/16"	5801130809
58	1	Round KT label d.40	5100031299

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Proje ve teknik çizimlerin yapıldığı yerdir. Unless otherwise stated the following applies	İşlem ve kontrol çizimlerin yapıldığı yerdir. Sharp edges broken	Yüzey pürüzlülüğü Ra um 6.3 Surface roughness Ra um 6.3	Genel teknik çizimlerin yapıldığı yerdir. General technical drawing	Çizim tarihi - yıl Drawing date	Çizim yeri - yıl Drawing location
Material: N. Avitabile		Checked by: KT Technical Department		Date: 13-04-2013	
Description: FlexiSand 1900W 230V/50Hz			Drawing no: AMO310002		
Drawing no: AMO310002			Sheet: 1 / 2		

**ASO315860**  
**MOTOR 1900W 230V/50Hz COMPLETE + MOTORCOVER**



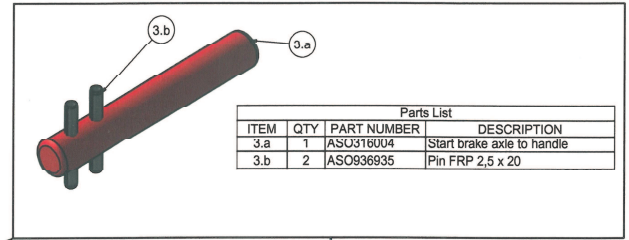
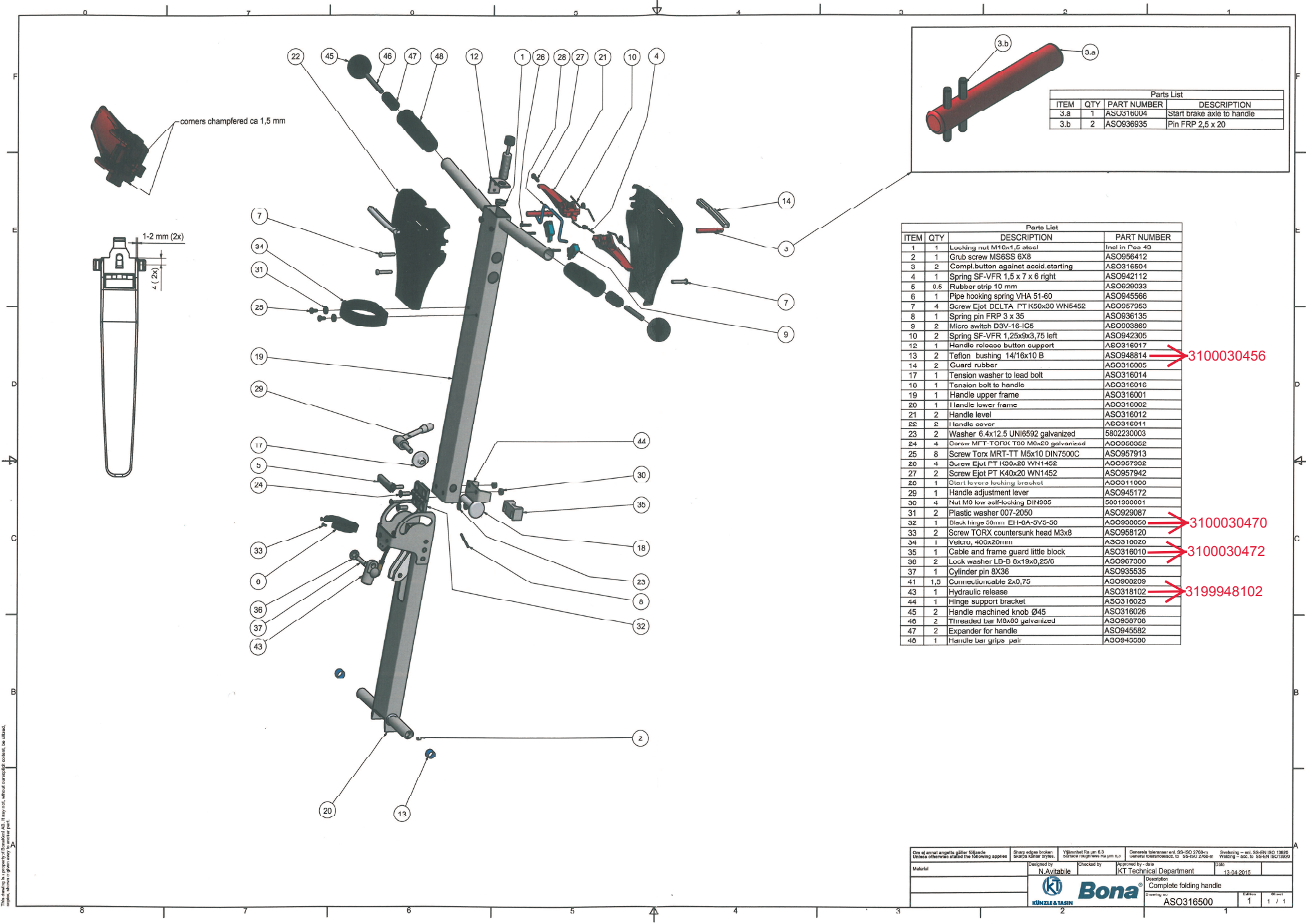
Length of all cables = 430 mm

Cables jacket length 145 mm

Check and correct mistakes after filling in. Unless otherwise stated the following applies:	Marking table border Sharp edges broken	Material N/A Available	Checked by KT Technical Department	Date 13.04.2015	Drawing FlexiSand 1900W 230V/50Hz Drawing AMO310002
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FlexiSand 1900W 230V/50Hz  
 Drawing: AMO310002



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
3.a	1	ASO316004	Start brake axle to handle
3.b	2	ASO936935	Pin FRP 2,5 x 20

Parts List			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Locking nut M10x1,6 steel	Incl in Pos 43
2	1	Grub screw MS6SS 6X8	ASO956412
3	2	Compl button against acid etaring	ASO316504
4	1	Spring SF-VFR 1,5 x 7 x 6 right	ASO942112
5	0.5	Rubber strip 10 mm	ASO929033
6	1	Pipe hooking spring VHA 51-60	ASO945566
7	4	Screw Eplot DELTA TT K50x30 WN5452	ASO957953
8	1	Spring pin FRP 3 x 35	ASO936135
9	2	Micro switch D3V-16-IC5	ASO903980
10	2	Spring SF-VFR 1,25x9x3,75 left	ASO942305
12	1	Handle release button support	ASO316017
13	2	Teflon bushing 14/16x10 B	ASO948814
14	2	Guard rubber	ASO310005
17	1	Tension washer to lead bolt	ASO316014
18	1	Tension bolt to handle	ASO310010
19	1	Handle upper frame	ASO316001
20	1	Handle lower frame	ASO316002
21	2	Handle level	ASO316012
22	2	Handle cover	ASO316014
23	2	Washer 6.4x12.5 UNI6592 galvanized	5802230003
24	4	Screw MFT TORX T30 M6x20 galvanized	ASO929052
25	8	Screw Torx MRT-TT M5x10 DIN7500C	ASO957913
26	4	Screw Eplot PT 100x20 WN1452	ASO957952
27	2	Screw Eplot PT K40x20 WN1452	ASO957942
28	1	Start levers locking bracket	ASO311000
29	1	Handle adjustment lever	ASO945172
30	4	Nut M6 low self-locking DIN905	5001300001
31	2	Plastic washer 007-2050	ASO929087
32	1	Black large 50mm EI 1-0A-5V0-50	ASO930050
33	2	Screw TORX countersunk head M3x8	ASO958120
34	1	Yektu, 40x20mm	ASO310020
35	1	Cable and frame guard little block	ASO316010
36	2	Lock washer LD-D 0x19x0,25/0	ASO907900
37	1	Cylinder pin 8X36	ASO935535
41	1,5	Corrosion release Zn0,75	ASO900209
43	1	Hydraulic release	ASO318102
44	1	Hinge support bracket	ASO310025
45	2	Handle machined knob Ø45	ASO316026
46	2	Threaded bar M6x60 galvanized	ASO936708
47	2	Expander for handle	ASO945582
48	1	Handle bar grips pair	ASO945500

3100030456

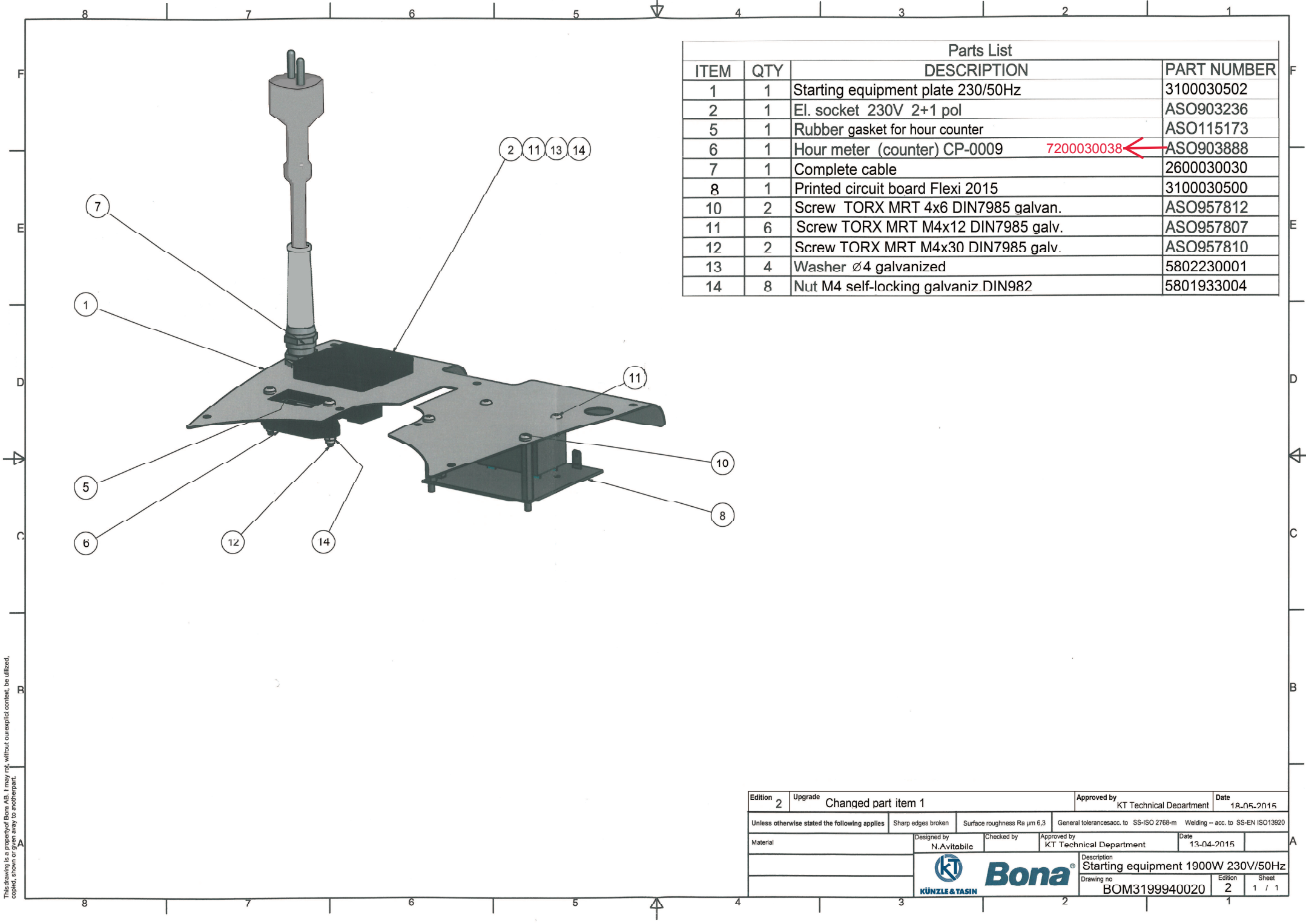
3100030470

3100030472

3199948102

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Om ej annat anges gäller följande Unless otherwise stated the following applies	Sharp edges broken Skarpa kanter brutna	Ytbenhet Ra µm 6.3 Surface roughness Ra µm 6.3	Generella toleranser enl. SS-ISO 2768-m General tolerances acc. to SS-ISO 2768-m	Swetsning - enl. SS-EN ISO 13920 Welding - acc. to SS-EN ISO 13920
Material	Prepared by N.Avitable	Checked by KT Technical Department	Issue date 13-04-2015	
Description Complete folding handle				
Drawing no. ASO316500		Edison	Sheet	1 / 1



Parts List			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Starting equipment plate 230/50Hz	3100030502
2	1	El. socket 230V 2+1 pol	ASO903236
5	1	Rubber gasket for hour counter	ASO115173
6	1	Hour meter (counter) CP-0009 <span style="color: red;">7200030038</span> ←	ASO903888
7	1	Complete cable	2600030030
8	1	Printed circuit board Flexi 2015	3100030500
10	2	Screw TORX MRT 4x6 DIN7985 galvan.	ASO957812
11	6	Screw TORX MRT M4x12 DIN7985 galv.	ASO957807
12	2	Screw TORX MRT M4x30 DIN7985 galv.	ASO957810
13	4	Washer Ø4 galvanized	5802230001
14	8	Nut M4 self-locking galvaniz DIN982	5801933004

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Edition	2	Upgrade	Changed part item 1		Approved by	KT Technical Department	Date	12.05.2015	
Unless otherwise stated the following applies		Sharp edges broken	Surface roughness Ra µm 6,3	General tolerances acc. to SS-ISO 2768-m		Welding - acc. to SS-EN ISO13920			
Material	Designed by	Checked by	Approved by		Date	13.04.2015			
	N.Avitabile		KT Technical Department						
						Description			
						Starting equipment 1900W 230V/50Hz			
						Drawing no		Edition	Sheet
						BOM3199940020		2	1 / 1